



Material - ASTM A27 Grade 60-30

Standard Specification for Steel Castings, Carbon for General Application

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A27 / A27M Steel Castings, Carbon for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.800 max.		
Manganese	Mn %	0.600 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.500 max.		
Nickel	Ni %	0.500 max.		
Molybdenum	Mo %	0.250 max.		
Copper	Cu %	0.500 max.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 415 min. Yield Strength in Mpa 205 min. Elongation in % 24 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J03000	UNS	USA	Casting
A27 Grade N-1	ASTM	USA	Casting
A27 Grade U-60-30	ASTM	USA	Casting
A27 Grade N-2	ASTM	USA	Casting
A27 Grade 65-35	ASTM	USA	Casting
A27 Grade 70-36	ASTM	USA	Casting
A27 Grade 70-40	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.